

APPENDIX E

Energized Testing Procedure

Control of Hazardous Energy Interruption (Energizing Test Procedure)

In situations where energy-isolating devices are locked out and it is necessary to test or position the equipment, the following procedure will be applied:

1. Ensure that the machine, equipment, or process components are operationally intact.
2. Clear the machine, equipment, or process of tools and materials.
3. Clear personnel away from the equipment and/or area.
4. Remove the lockout devices and tags from the energy isolating device(s).
5. Proceed with the test.
6. De-energize, re-lock, and re-tag energy isolating device(s).
7. Operate controls (etc.) to verify energy isolation.
8. Allow work to restart.