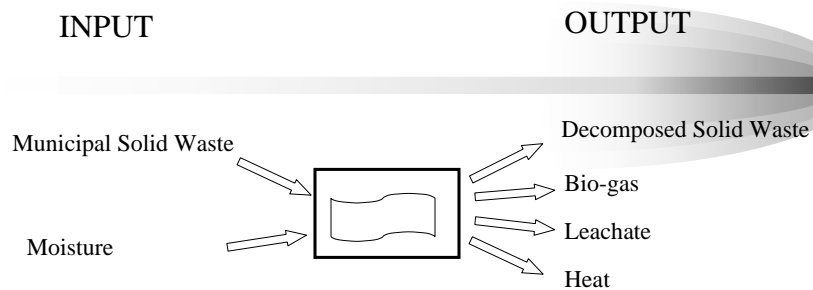


Leachate Recirculation and Biogas Collection Methodologies in Bioreactors

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Leachate Recirculation Attributes

- Leachate quality becomes uniform over time
- Traditional leachate treatment postponed
- Heavy metal concentrations reduced over time
- Settlement rates accelerated
- Settlement enhanced
- LFG production enhanced in both quality and quantity

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- Leachate Recirculation Concerns:
 - Bioreactor increases the complexity of analysis dictating a need for better information
 - Instrumentation - moisture distribution, moisture control, decomposition indicators
 - Increases slope stability concerns
 - Potential for leachate breakout

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Leachate Generation

- Begins with the placement of waste and does not cease until well after closure
- About 50% of the moisture infiltrating a landfill is not absorbed by the waste

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Properties Affecting Hydraulic Conductivity

- Leachate properties
 - kinematic viscosity
 - density
- MSW properties
 - moisture content
 - degree of biodegradation
 - composition
 - compaction
 - depth within the landfill
 - degree of processing
 - landfill age

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Biogas Collection Issues

- Must reflect from outset, the considerable quantities of biogas which will be developed
- Relying upon the collection system when it is most capable

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Landfill Gas

- Odors/potential carcinogens
- Explosion, asphyxiation and toxicity hazards
- Release of greenhouse gases
- Adverse effects on local air quality

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Gas Collection Effectiveness in Bioreactors

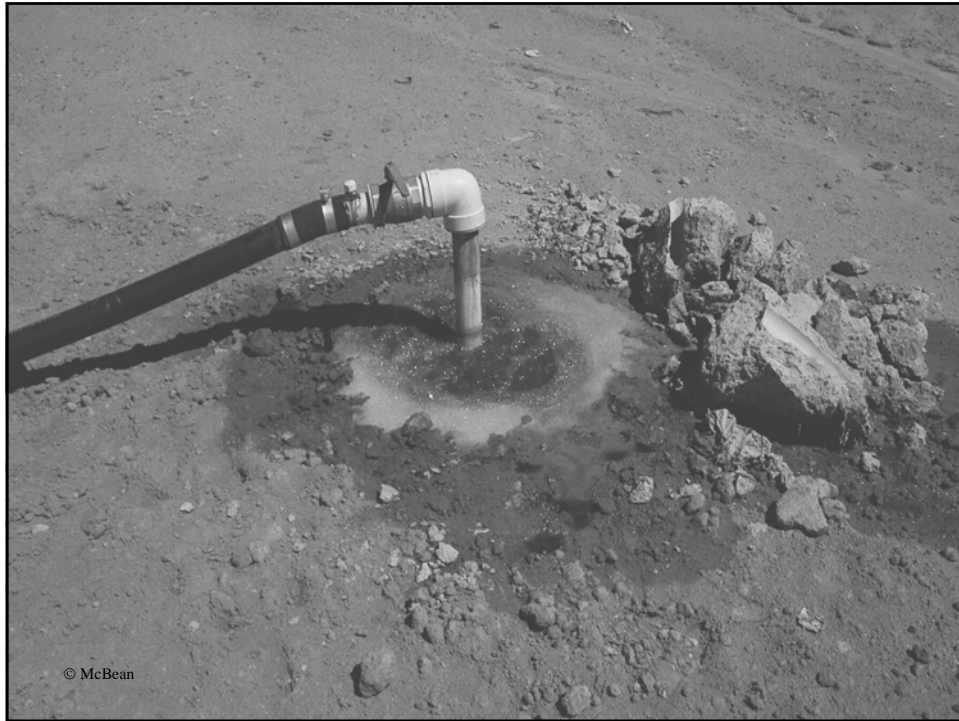
- Significantly higher rates of gas production
- Require significantly higher gas collection capabilities
- Not uncommon for gas trenches and wells to accumulate liquid

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Issues with Gas Collection

- Air intrusion through point of entry into the bioreactor - an ongoing issue
- Care needed regarding bottom/dragdown effect on bioreactor equipment
- Must avoid providing a conduit for transfer of leachate vertically through the refuse

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Gas Collection Methodologies

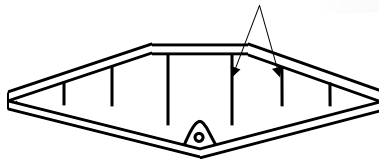
- Collection methodologies include:
 - Drive point wells
 - Drilled extraction wells
 - Horizontal gas collection wells

Drive Point Extraction Wells

- 50 mm iron pipe, no granular
- Modest radius of influence of collection (e.g. 4 m)
- Examples of installation Hagby, Sweden; Grudziadz, Poland; Getlini, Latvia

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Driven steel pipes at 24 ft spacing



Mechanism of Gas Collection

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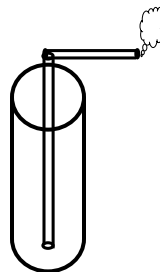
Concerns with Drive Point Methodology

- Tightening required around surface to prevent air intrusion
- Vertical migration opportunity for leachate
- Subsidence and proximity of perforations to surface
- Dragdown and possible puncture of bottom liner
- Plastics “wrapping” around well column during installation, thereby interfering with biogas collection

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Drilled Extraction Wells

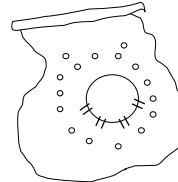
- Similar to traditional landfill gas extraction wells - drilled, surrounded by granular
- Implementation possible after placement of wastes is completed
- Shortcircuiting of leachate being recirculated



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Horizontal Gas Collection Wells

- Concern with ingress of fines
- Can be added during development of biocell and/or after cell virtually completed
- Concern with filling with condensate and/or recirculated leachate



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Horizontal Gas Collection Wells

- Pipe strength and materials and maintaining of integrity
- Transmissivity of bedding system
- Perforation pattern and spacing

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Condensate Management in Biogas Collection System

- An absolutely major issue - surging, blockage, “gumming up”

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- Uncertainty in gas - very moist waste (approaching field capacity) may produce gas at rates that are more than double the rate of production from dry wastes, all other factors being equal

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Part II: Leachate Recirculation Issues

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Leachate Recirculation

- Objectives
 - Elevate moisture levels in refuse to maximize degradation rate
 - Introduce moisture, microorganisms and nutrients
 - Considerations must include leachate collection methodology to be employed

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Recirculation provides

- Opportunities for pH buffering, nutrient addition, moisture additions
(optimum pH 6.8-7.2)
young leachates pH<6.5
- To accelerate decomposition (little if <20%, maximum at > 40%)

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Purposes of Moisture Introduction

- Leachate recirculation has long been known to enhance biodegradation because
 - increases in situ moisture content accelerate decomposition,
 - maintains moisture flow through the waste,
 - improves the distribution of microbes and nutrients in the waste stream
 - organics introduction
 - bacterial seeding
 - pH buffering
 - nutrient content

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Moisture Addition Can be Accomplished by:

- Recirculation of leachate
- The addition of water
- The addition of other, bulk liquids

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Major consideration:

- Difference between bioreactors and leachate recirculation landfills
- Bioreactors increase the complexity, dictating need for better information (moisture distribution, moisture control and decomposition indicators)

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Concerns During Recirculation, for Bioreactor Performance

- Must ensure the recirculation elements are not entry points for air intrusion
- Evenness of injection essential for success
- Odor prevention
- Freezing in winter
- Cost
- Accessibility of the controls
- Hydraulic blocking problems

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Alternatives for Leachate Recirculation

- A number exist – surface and subsurface; retrofit as opposed to as-builts
- Most appropriate is dependent on size of bioreactor
- Pre-cap versus post-cap

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Surface Application Methods

- Constrains waste disposal operations
- Nuisance odors
- Health and safety concerns
- Limited amount of liquid that can be introduced
- Unevenness of introduced moisture

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Infiltration Ponds

- Many of the problems of surface application methods
 - Odors
 - Spatially limited/Unevenness of moisture introduction
 - Reasonable experience at this approach

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Vertical Injection Wells

- Examples include:
 - 2 inch diameter steel rods, perforated over bottom 2 ft
 - 12 ft wells used by DSWA, filled with baseball-sized granular
- Individual delivery points for recirculated leachate
- Injection under pressure

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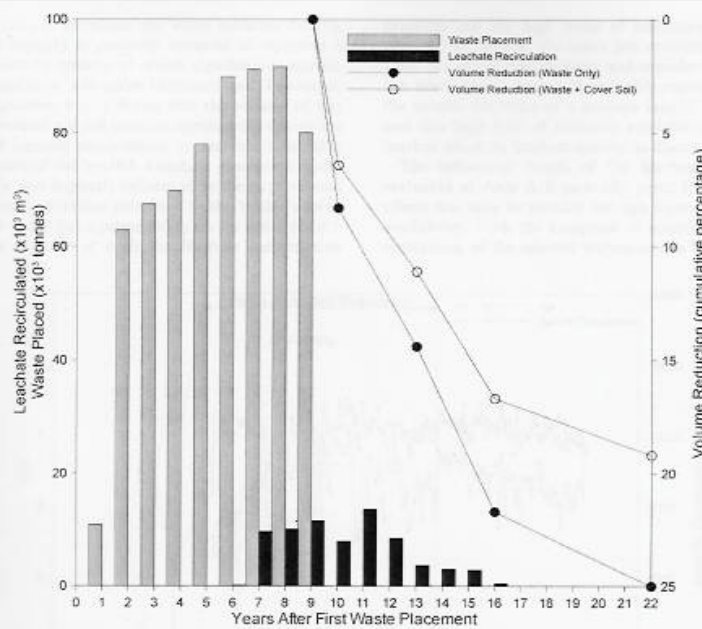
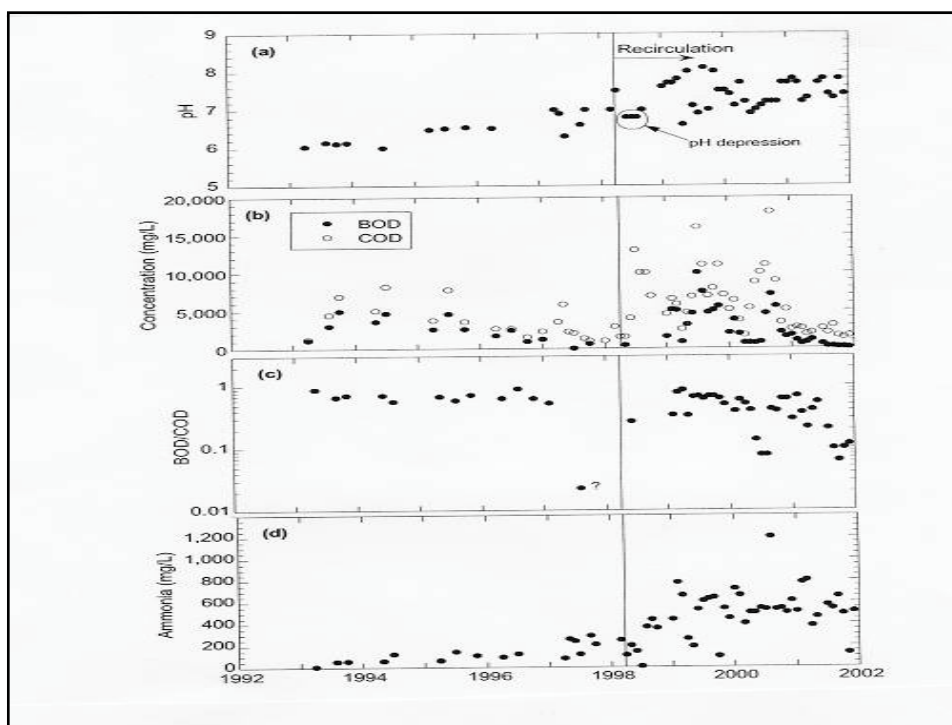
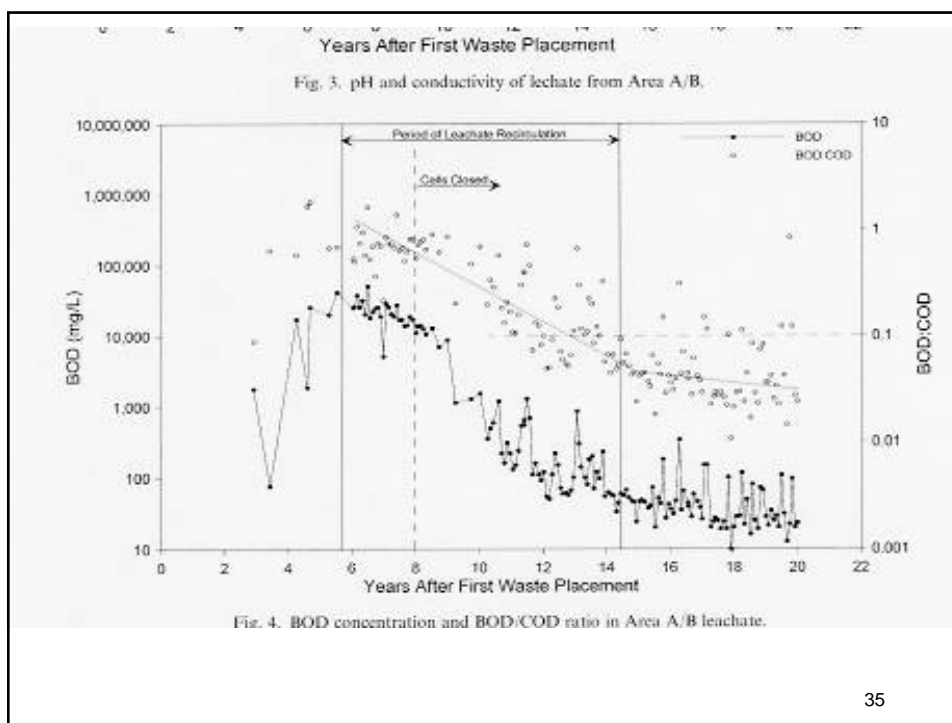
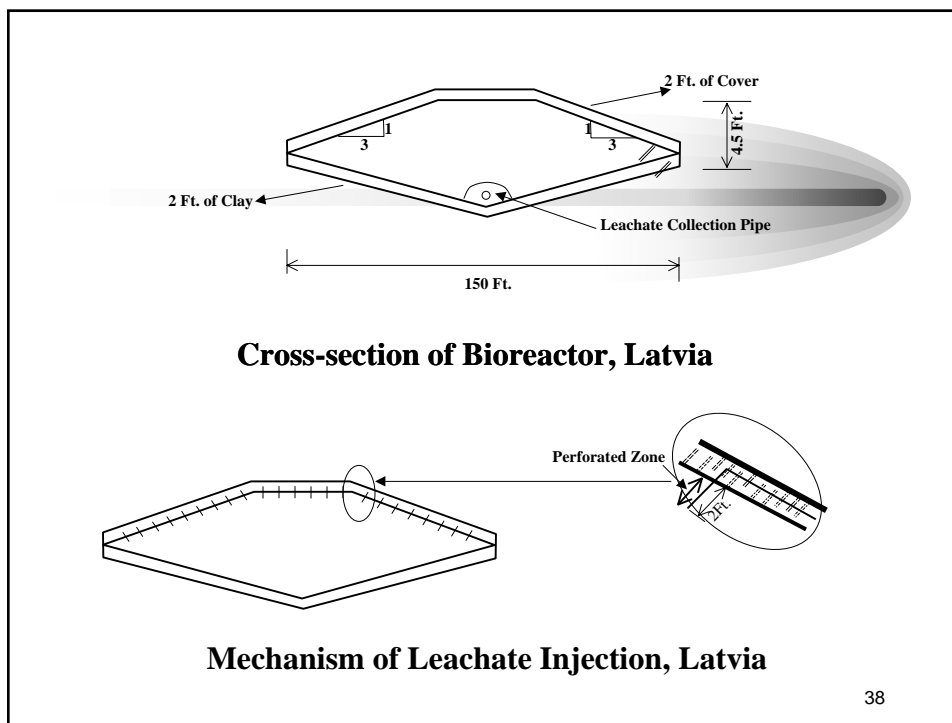
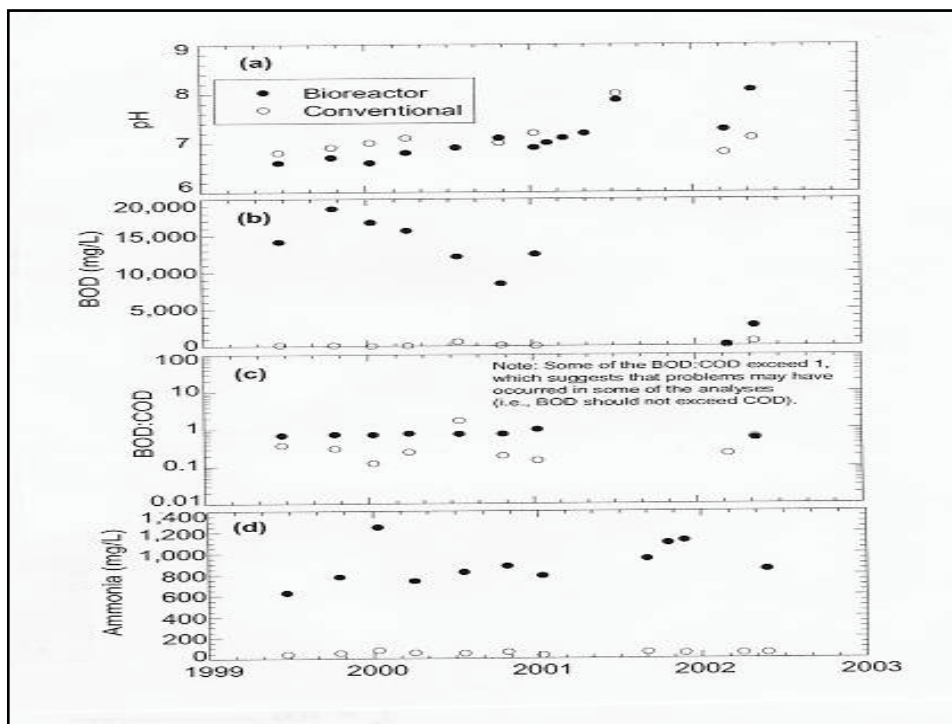


Fig. 1. Waste placement, leachate recirculation, and landfill settlement at Area A/B.

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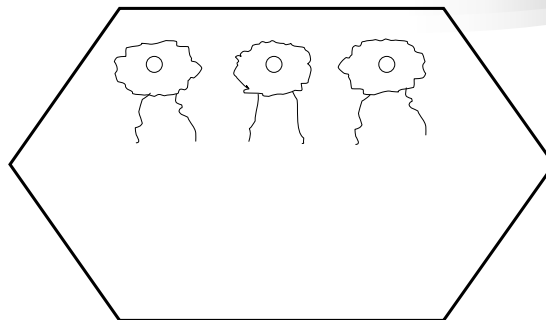


Vertical Injection Points

- Concerns
 - Doesn't take much to freeze &/or clog
 - Monitoring to get even injection - individual controls that are accessible
 - Clear PE - if no UV protection, may fail
 - If too long, tendency is for leachate to find some easy route to the bottom of the biocell
 - Adjustments are difficult because of number of locations

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Infiltration Pipe Galleries



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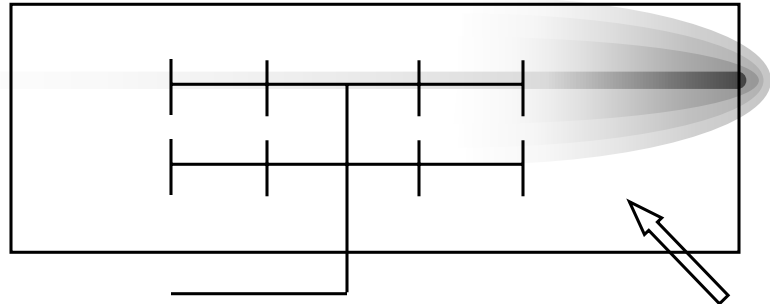
Infiltration Pipe Galleries

- Higher costs but are effective at delivering higher quantities of liquid
- Can be negatively influenced by settlement
- Uncertainty regarding pipe spacing & lengths, pipe perforation patterns and bedding materials
- Can be gravity drainage trenches

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Horizontal Pipes Per Dendritic Drainage Pattern

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Bioreactor

Dendritic Pattern for Leachate Recirculation

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Horizontal Injection Pipes in Dendritic Pattern

- Better distributional pattern but harder to control where the recirculated leachate is actually entering the refuse
- Greater tendency for failure post-closure than for horizontal pipe galleries

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Alternatives for Leachate Recirculation Methods to Energy Cells

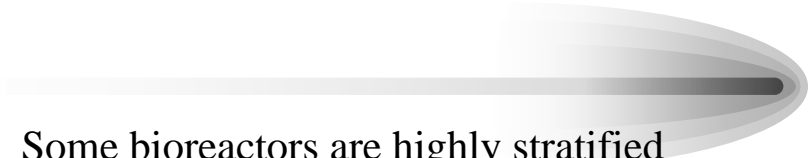
- Surface spray application systems
 - spray irrigation at the waste tipping face
 - Tanker truck
- Drip irrigation
- Infiltration ponds
- Individual vertical injection wells
- Horizontal injection galleries
- Horizontal injection pipes in dendritic pattern

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Capillary Wicking Layers

- Applied as a daily cover (to overcome the potential for channeled flow of leachate through the waste)
- Improves overall moisture dispersal
- Examples e.g. pulp sludges

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- Some bioreactors are highly stratified
 - High lateral hydraulic conductivity as compared to vertical conductivity
 - Influenced by degree of waste compaction

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The Leachate Recirculation Operations Plan should include



- Both application and rest periods
- a monitoring plan which includes recording, precipitation, application rate, total leachate applied

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*Elapsed Time for Generation of LFG -Effect of
Bioreactor Acceleration*

	Conventional Landfilling (years)	Bioreactor Landfilling (years)
Time to get 50% of LFG generated	28.8	1.3
Time to get 95 % of LFG generated	125	5.8

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- Questions?

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